



## **Module Handbook**

for the study program

# Mechanical Engineering M.Sc.

Kleve, October 2020 Rev. 2



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Curriculum Mechanical Engineering M.Sc.

| Currio              | ulum MM  | HPW        |            |        | Ту               |          |                |        | Examination         |             | СР |             | HPW    |          |
|---------------------|--|------------|------------|--------|------------------|----------|----------------|--------|---------------------|-------------|----|-------------|--------|----------|
| Curric              |  |            | v          | SL     | S                | Ü        | Pra            | Pro    | Attestation         | graded      | 01 | <b>SS</b> 1 | WS     | SS       |
|                     |  |            |            |        |                  |          |                |        |                     |             |    | -           |        |          |
|                     |  |            | Core N     | hoN    | ule              | s        |                |        |                     |             |    |             |        |          |
| Nodule Code         | Common Core Modules  | T          |            | 104    |                  |          |                |        |                     | 1           |    |             | 1      |          |
| 3300                |  | 3          | 1          | -      |                  | 1        | 1              |        |                     |             | 5  | -           | ~      | -        |
| 3300                | Research Methods for Engineers   | 3          | 2          | -      | $\vdash$         | 1        |                |        | Х                   | v           | 5  |             | X<br>X | -        |
|                     | Numerical Methods of Simulation  | 3          | 2          | -      |                  |          | 1              |        | ~                   | х           | 5  | ~           | X      | -        |
| 3302                | General Management   | -          |            |        | $\vdash$         | -        | 1              |        | Х                   |             | -  | х           |        | -        |
| 3400                | Structural Analysis  | 3          | 2          |        |                  | 1        |                |        |                     | х           | 5  | х           |        | _        |
|                     |  |            |            |        |                  |          |                |        |                     |             |    |             |        |          |
| Fokusfel            | d Digital Engineering*   |            |            |        |                  |          |                |        |                     |             |    |             |        |          |
| Module Code         | Core Modules   | 1          | 1          |        |                  |          |                | 1      |                     |             |    |             |        | 1        |
| 3402                | Principles of Software Development   | 3          | 2          |        |                  |          | 1              |        |                     | x           | 5  | х           |        | Ē        |
| 3401                | Heat Transfer  | 3          | 2          |        |                  | 1        |                |        |                     | x           | 5  | ^           | х      | 1        |
|                     |  | 5          | 2          |        |                  |          |                |        |                     | ^           |    |             |        |          |
| Module Code         | Focusfield Modules   |            |            |        |                  |          |                |        |                     |             |    |             |        |          |
| 3403                | Materials Selection and Simulation   | 3          | 2          |        |                  |          | 1              |        |                     | х           | 5  | х           |        |          |
| 3407                | Computational Multibody Dynamics   | 3          | 1          |        |                  |          | 2              |        |                     | х           | 5  | х           |        | Ĺ        |
| 3408                | Factory Simulation   | 3          | 2          |        |                  | 1        |                |        |                     | х           | 5  | х           |        |          |
| 3404                | Advanced CAD   | 3          | 1          |        |                  |          | 2              |        |                     | х           | 5  |             | х      | Γ        |
| 3405                | Computational Fluid Dynamics   | 3          | 1          |        |                  |          | 2              |        | х                   |             | 5  |             | х      | Γ        |
| 3406                | Model based Design of Mechatronics Systems   | 3          | 1          |        |                  |          | 2              |        | х                   |             | 5  |             | х      |          |
|                     |  |            |            |        |                  |          |                |        |                     |             |    |             |        |          |
| Fokuefol            | d Development and Desig  | n*         |            |        |                  |          |                |        |                     |             |    |             |        |          |
|                     |  | 1          |            | _      | _                |          |                | _      |                     | -           | _  |             |        |          |
| Module Code         | Core Modules   |            |            |        |                  | _        |                |        |                     |             |    |             |        |          |
| 3401                | Heat Transfer  | 3          | 2          |        |                  | 1        |                |        |                     | х           | 5  |             | Х      |          |
| 3406                | Model based Design of Mechatronics Systems   | 3          | 1          |        |                  |          | 2              |        | Х                   |             | 5  |             | Х      |          |
| Module Code         | Focusfield Modules   |            |            |        |                  |          |                |        |                     |             | 1  |             |        | 1        |
| 3409                | Design Methodology   | 3          | 2          |        |                  | 1        |                |        |                     | х           | 5  |             | х      | r        |
| 3410                | Tribology  | 3          | 2          |        |                  | <u> </u> | 1              |        |                     | x           | 5  | х           | ^      | ┢        |
| 3410                | Thermodynamics of Power Systems  | 3          | 2          | -      |                  | 1        | 1              |        |                     |             | 5  |             |        | $\vdash$ |
| 3412                |  | 3          | 1          |        |                  | 1        | 1              |        |                     | X           | 5  | X           |        | -        |
| 3412                | Energy-efficient and Sustainable Drive Systems   | 3          | 1          |        | $\left  \right $ | -        | 2              |        |                     | x           | 5  | X           |        | +        |
|                     | Advanced Simulations Technologies Advanced CAD   | 3          | 1          |        | $\vdash$         |          | 2              |        |                     | X           | 5  | х           |        | +        |
| 3404                | Advanced CAD   | 3          |            |        |                  |          | Z              |        |                     | х           | 5  |             | х      | _        |
|                     |  |            |            |        |                  |          |                |        |                     |             |    |             |        |          |
| Fokusfol            | d Production*  |            |            |        |                  |          |                |        |                     |             |    |             |        |          |
|                     |  | T          |            |        |                  |          |                | 1      |                     | 1           |    |             | 1      | _        |
| Module Code         | Core Modules   |            |            | _      |                  |          |                |        |                     |             |    |             |        | _        |
| 3402                | Principles of Software Development   | 3          | 2          |        |                  |          | 1              |        |                     |             | 5  | Х           |        |          |
| 3608                | Sustainability   | 3          | 2          |        |                  | 1        |                |        |                     | х           | 5  |             | Х      |          |
| Module Code         | Focusfield Modules   |            |            |        |                  |          |                |        |                     |             | 1  | 1           |        | 1        |
| 3408                | Factory Simulation   | 3          | 2          |        |                  | 1        |                |        |                     | x           | 5  | х           |        |          |
| 3408                | Production Management  | 3          | 2          |        | +                | 1        |                |        |                     | x           | 5  | X           | 1      | $\vdash$ |
| 3415                | Machine Tools and Automation   | 3          | 2          |        | $\vdash$         | -        | 1              |        |                     | x           | 5  | <u> </u>    | х      | ┢        |
| 3410                |  | 3          | 2          | +      | ⊢┤               | 1        | I              |        |                     | x           | 5  | <u> </u>    | X      | ┢        |
| 3417                | Manufacturing Technology Development Data Analytics  | 3          | 2          | +      | ⊢┤               | 1        | 1              |        |                     |             | 5  |             | X      | ┢        |
| 3603                | Human Machine Interaction  | 3          | 2          |        | ⊢┤               |          | 1              |        |                     | x           | 5  |             | ^      | ┢        |
| 3003                |  | 3          |            | 1      |                  |          | I              |        | Х                   |             | э  | Х           |        | ⊢        |
|                     |  |            | <u> </u>   |        |                  |          |                |        |                     |             |    |             |        |          |
|                     |  | F          | Final S    | Sem    | est              | er       |                |        |                     |             |    |             |        |          |
| Module Code         | Module   | 1          | -          |        |                  |          |                |        |                     |             |    |             |        |          |
| 3303                | Applied Research Project (ARP)   | 1          | 1          |        |                  | 1        |                |        |                     |             | 5  |             |        | Г        |
| 3304                | Master thesis  | +          |            |        | $\vdash$         |          |                |        |                     |             | 22 |             | -      |          |
| 3305                | Colloquium   | +          |            | +      | +                | -        |                |        |                     |             | 3  |             | 1      |          |
| 3303                | oonoqulum  |            |            |        | -                | -        |                |        |                     |             | 3  |             |        | ⊢        |
|                     |  | -          |            |        | $\square$        | _        |                |        |                     |             |    |             |        |          |
| Explanations        | Bio Eskultät hohältsisk das Doskturgensen  | h oine M'- | docttollar | morrah | fired            | 26.7     | ucton do luc - | morela | as Eokusfoldos / W- | hiboroleho- |    | l           |        | -        |
|                     | Die Fakultät behält sich das Recht vor, sowo<br>Maximalteilnehmerzahl festzulegen. / * The facul |            |            |        |                  |          |                |        |                     |             |    |             | ts /   |          |
|                     | interaction restance on a find the factor  | .,         |            |        |                  |          |                |        |                     |             |    |             |        |          |
|                     |  |            |            |        |                  |          |                |        |                     |             |    |             |        |          |
| Abbreviations       |  |            |            |        |                  | _        |                |        |                     |             |    |             |        |          |
| bbreviations<br>HPW | Semesterwochenstunden / hours per week   |            |            |        |                  | _        |                |        |                     |             |    |             |        |          |



## **Core Modules**

## **3300 Research Methods for Engineers**

| Module name:               | Research Methods for Engineers  |
|----------------------------|---|
| Module code:               | 3300  |
| Semester:                  | Winterterm  |
| Module coordinator:        | Prof. Dr. Andy Stamm  |
| Lecturer:                  | Prof. Dr. W. Megill   |
| Language:                  | English   |
| Place in curriculum:       | Common Core Subject   |
| Timetabled hours:          | Lectures:1 HPWExercises:1 HPWPractical Training:1 HPW   |
| Workload:                  | <ul><li>45 h attendance</li><li>75 h preparation and review</li><li>30 h report preparation</li></ul>   |
| Credits:                   | 5   |
| Recommended prerequisites: | Basic courses in programming, electronics, engineering design, CAD, and materials.  |
| Module objectives:         | After completing the course the students have experience<br>of project related work and the practical implementation of<br>their acquired knowledge. They can find relevant<br>information independently using a variety of sources. They<br>can construct useful theories, hypotheses and work<br>statements, then document and present their work in a<br>professional manner. They have also learned the practical<br>side of engineering science with introductions to<br>instrumentation and measurement in real environments.<br>They have learned to design and make their own test rigs<br>and to interpret the data obtained with instrumentation they<br>built and debugged themselves. |
| Content:                   | <ul> <li>Introduction to Engineering Research</li> <li>Literature Search &amp; Review</li> <li>Developing a Research Plan</li> <li>Statistical Design and Analysis</li> <li>Optimisation Techniques</li> <li>Design and Construction of Experimental Apparatus</li> <li>Instrumentation</li> <li>Amplifier Design and Data Acquisition</li> <li>Software Control of Experimental Aparatus</li> </ul>  |



|                 | Signal in Noise Considerations   |
|-----------------|--|
|                 | Filter Design: Mechanical, Electrical and Software   |
|                 | <ul> <li>Numerical Treatment of Experimental Data</li> </ul>   |
|                 | Qualitative Research Methods   |
|                 | Report Writing and Presentation  |
|                 | <ul> <li>Collaborative Working &amp; Resource Planning; Gantt<br/>Charts; Online Collaboration Tools</li> </ul>  |
| Assessment:     | Attestation: continuous assessment   |
| Forms of media: | Webex/Moodle   |
| Literature:     | <ul> <li>Lecture notes</li> <li>Thiel DV (2014) Research methods for engineers.<br/>Cambridge UP. ISBN 978-1-139-54232-6</li> <li>Horowitz &amp; Hill. The art of electronics. Cambridge UP.<br/>ISBN 978-0-521-80926-9</li> </ul> |



| Module name:               | of Simulation           Numerical Methods for Simulation  |  |  |  |  |  |
|----------------------------|---|--|--|--|--|--|
| Module code:               | 3301  |  |  |  |  |  |
| Semester:                  | Winterterm  |  |  |  |  |  |
| Module coordinator:        | Prof. Dr. Alexander Struck  |  |  |  |  |  |
| Lecturer:                  | Prof. Dr. Alexander Struck  |  |  |  |  |  |
|                            | Dr. T. Camps  |  |  |  |  |  |
| Language:                  | English   |  |  |  |  |  |
| Place in curriculum:       | Common Core module  |  |  |  |  |  |
| Timetabled hours:          | Lectures:2 HPWExercises:1 HPW   |  |  |  |  |  |
| Workload:                  | 45 h attendance<br>75 h preparation and review<br>30 h exam preparation   |  |  |  |  |  |
| Credits:                   | 5   |  |  |  |  |  |
| Recommended prerequisites: |   |  |  |  |  |  |
| Module objectives:         | <ul> <li>Learning standard concepts of mathematical modelling<br/>and computer simulation</li> <li>Getting an overview of numerical methods for solving<br/>algebraic differential and differential-algebraic<br/>equations, being able to select, apply and evaluate<br/>different numerical algorithms for ordinary and partial<br/>differential equations</li> </ul> |  |  |  |  |  |
|                            | <ul> <li>Developing computer models for small problems and<br/>investigating benefits and limitations of the models and<br/>their simulation</li> </ul>   |  |  |  |  |  |
| Content:                   | <ul> <li>If needed, presentation of numbers in a computer:<br/>integers and floating point variables; roundoff errors,<br/>loss of significant digits, error propagation</li> </ul>   |  |  |  |  |  |
|                            | <ul> <li>Differentials and differential equations by finite<br/>differences, transformation to iterative algebraic<br/>equations</li> </ul>   |  |  |  |  |  |
|                            | Iterative solution of linear systems  |  |  |  |  |  |
|                            | <ul> <li>Iterative solution of non-linear systems, Newton's<br/>Method, Newton-Raphson</li> </ul>   |  |  |  |  |  |
|                            | <ul> <li>Integration schemes for ordinary and partial differential<br/>equations: forward and backward Eulerpredictor-<br/>corrector, Runge-Kutta, implicit vs. explicit schemes</li> </ul>   |  |  |  |  |  |
|                            | <ul> <li>Stability, accuracy and consistency of integration<br/>schemes</li> </ul>  |  |  |  |  |  |
|                            | Fixed-point iteration   |  |  |  |  |  |

#### **3301 Numerical Methods of Simulation**



|                 | Numerical Solution in real-time systems   |  |  |  |
|-----------------|---|--|--|--|
|                 | <ul> <li>Numerical Computation of Eigenvalues, mathematics<br/>for machine learning</li> </ul>  |  |  |  |
| Assessment:     | Graded: Written Exam on Campus (in planning, not fixed, for more information: homepage/moodle) or oral exam   |  |  |  |
| Forms of media: | Webex/Moodle  |  |  |  |
| Literature:     | <ol> <li>Forman S. Acton (2005) Real Computing Made<br/>Real – Preventing Errors in Scientific and<br/>Engineering Calculations. Mineola. Dover<br/>Publications.</li> <li>Richard Burden and Douglas Faires (2011)<br/>Numerical Analysis. 9<sup>th</sup> international edition.<br/>Brooks/Cole.</li> <li>Parviz Moin (2010) Fundamentals of<br/>Engineering Numerical Analysis. 2<sup>nd</sup> edition.<br/>Cambridge. Cambridge University Press.</li> <li>Cleve Moler, Numerical Computation with<br/>Matlab, free pdf from<br/><u>https://de.mmathworks.com/moler/chapters.html</u></li> <li>Teukolsky, Press: Numerical Recipes, Princeton<br/>University Press</li> </ol> |  |  |  |



## 3302 General Management

| 5502 deneral management    |   |
|----------------------------|---|
| Module name:               | General Management  |
| Module code:               | 3302  |
| Semester:                  | Summerterm  |
| Module coordinator:        | Prof. DrIng. Dirk Untiedt   |
| Lecturer:                  | Prof. DrIng. Dirk Untiedt   |
| Language:                  | English   |
| Place in curriculum:       | Core subject  |
| Timetabled hours:          | Lectures:2 HPWPractical Training:1 HPW  |
| Workload:                  | 45 h attendance<br>65 h preparation and review<br>40 h report preparation   |
| Credits:                   | 5   |
| Recommended prerequisites: | None  |
| Module objectives:         | In addition to the corporate management mostly three<br>management functions for any kind of company can be<br>distinguished with respect to general Management:  |
|                            | Marketing Management  |
|                            | Finance Management and  |
|                            | Production management   |
|                            | Students know the main tools, methods and instruments<br>of general management. They have the ability to use<br>them effectively. They are able to formulate strategies<br>and implementation plans on all strategy levels and in<br>specific contexts. |
| Content:                   | Fundamentals of General Management  |
|                            | Strategy Formulation  |
|                            | Operations  |
|                            | Finance and Controlling   |
|                            | Human Resource Management   |
|                            | Change Management   |
|                            | Marketing and Sales   |
| Assessment:                | Attestation: Written reports and oral presentations   |
| Forms of media:            | Whiteboard, PowerPoint, Business Simulation Software  |
| Literature:                | <ul> <li>Lecture notes</li> <li>David Hunger; Thomas L. Wheelen: Essentials of<br/>Strategic Management. Pearson Education, Inc.</li> </ul>   |



| Publishing as Prentice Hall, 5 <sup>th</sup> international edition 2010. |
|--|
|  |



## 3400 Structural Analysis

| Module name:               | Structural Analysis  |
|----------------------------|--|
| Module code:               | 3400   |
| Semester:                  | Summerterm   |
| Module coordinator:        | Prof. DrIng. Henning Schütte   |
| Lecturer:                  | Prof. DrIng. Henning Schütte   |
| Language:                  | English  |
| Place in curriculum:       | Core subject   |
| Timetabled hours:          | Lectures:2 HPWExercise:1 HPW   |
| Workload:                  | 45 h attendance<br>75 h preparation and review<br>30 h exam preparation  |
| Credits:                   | 5  |
| Recommended prerequisites: | Advanced Engineering Mathematics, Basic Courses in Statics, Mechanics of Materials and Dynamics  |
| Module objectives:         | <ul> <li>After completing the course the students are able to:</li> <li>reduce the basic set of fundamental equations of continuum mechanics to one and two-dimensional problems</li> <li>reduce static engineering problems to models of beams, plates and shells with their corresponding boundary conditions and solve them</li> <li>reduce dynamics engineering problems to vibrations of lumped mass systems and assess their modes, eigenfrequencies and answers to excitations</li> </ul> |
| Content:                   | <ul> <li>Stress analysis under general loading conditions</li> <li>Energy methods in continuum mechanics (Virtual Work, Stability, Menabrea, Castigliano, Method of Virtual Forces)</li> <li>Modal analysis and forced excitation analysis of lumped mass systems of springs, rods and beams.</li> </ul>   |
| Assessment:                | Graded: Written examination  |
| Forms of media:            | Whiteboard, PowerPoint, Projector  |
| Literature:                | <ul> <li>Lecture notes</li> <li>Gross, Hauger, Schnell: Engineering Mechanics</li> <li>Bruhns: Advanced Mechanics of Solids, Springer 2002</li> <li>Dresig, Holzweißig: Dynamics of Machinery: Theory<br/>and Applications, Springer 2010</li> </ul>   |
|                            | 1  |



## **Focus Field Digital Engineering**

## **3402 Principles of Software Development**

| Module name:                | Principles of Software Development  |
|-----------------------------|---|
| Module code:                | 3402  |
| Courses (where applicable): |   |
| Semester:                   | Summerterm  |
| Module coordinator:         | Prof. Dr. Ronny Hartanto  |
| Lecturer:                   | Prof. Dr. Ronny Hartanto  |
| Language:                   | English   |
| Place in curriculum:        | Focus Core subject  |
| Timetabled hours:           | Principles of Software DevelopmentLectures:2 HPWPractical:1 HPW   |
| Workload:                   | 45 h attendance<br>45 h preparation and review<br>30 h homework and lab review<br>30 h exam preparation   |
| Credits:                    | 5   |
| Recommended prerequisites:  | Good knowledge in programming (C++, Java, C, etc.)<br>Basic knowledge in object-oriented programming (OOP)  |
| Module objectives:          | <ul> <li>Students are familiar with different software process models.</li> <li>Students are able to classify different aspects of software-related process activities and can recognize the importance of the roles of the parties involved into these processes.</li> <li>Students are able to derive the software specifications from the requirements of a software project.</li> <li>Students are familiar with different UML diagrams</li> <li>Students can develop system model of a software project using graphical modelling (UML)</li> <li>Students can develop test procedures for software projects.</li> <li>Students can develop software using reusable software development technique, e.g. using open source libraries</li> <li>Students can use software repository system for daily purpose, e.g. revision system for a software project</li> </ul> |



| Content:        | Software processes   |
|-----------------|--|
| Content:        | <ul> <li>Software processes</li> <li>Software process models (Waterfall model,<br/>incremental model, reuse-oriented software design)</li> <li>Process activities (Specification, Design and<br/>implementation, Verification, Software evolution)</li> <li>Coping with change</li> <li>Agile Development</li> <li>Requirements Engineering <ul> <li>Functional and non-functional requirements</li> <li>Requirements specification</li> <li>Requirements management</li> </ul> </li> <li>Design and Implementation</li> <li>Design Patterns</li> <li>Reusable Software Development Technique</li> <li>System Modelling <ul> <li>Graphical Modelling perspectives (external, interaction, structural and behavioural)</li> </ul> </li> </ul> |
|                 | <ul> <li>Unified Modelling Language / UML diagrams<br/>(activity, use case, sequence, class and state)</li> </ul>  |
|                 | Software testing   |
|                 | Software development tools   |
| Assessment:     | Graded: Continuous assessment (10%: project and quizzes) and written examination (90%)   |
| Forms of media: | Whiteboard, PowerPoint, Projector, PC-Pool   |
| Literature:     | I. Somerville, "Software Engineering". 10 <sup>th</sup> edition. Pearson 2016  |
|                 | J. Rumbaugh, I. Jacobson, G. Booch, "The Unified<br>Modeling Language Reference Manual", 2 <sup>nd</sup> edition.<br>Addison-Wesley 2005   |
|                 | S. McConnell, "Code Complete". 2 <sup>nd</sup> edition. Microsoft Press Redmond, WA, USA 2004.   |
|                 | E. Gamma, R. Helm, R. Johnson, J. Vlissides, "Design<br>Patterns: Elements of Reusable Object-Oriented<br>Software". Addison-Wesley 1995   |
|                 | B. Stroustrup, "The C++ Programming Language". 4 <sup>th</sup> edition. Addison-Wesley 2013.   |
|                 | H. Partsch, "Requirements Engineering systematisch".<br>Springer 2010  |
|                 | J. A. Whittaker, "How to break software: a practical guide to testing". Addison-Wesley 2002  |



## 3401 Heat Transfer

| Heat Transfer  |
|--|
| 3401   |
| Winterterm   |
| Prof. DrIng. Joachim Gebel   |
| Prof. DrIng. Joachim Gebel   |
| English  |
| Core subject   |
| Lectures:2 HPWExercise:1 HPW   |
| 45 h attendance<br>75 h preparation and review<br>30 h exam preparation  |
| 5  |
| Fundamentals of Thermodynamics<br>Fundamentals of Fluid Mechanics  |
| <ul> <li>On completion of this module the student will be able to:</li> <li>explain the scientific principles underlying conduction<br/>and convection and determine heat transfer coefficients<br/>for both conduction and convection processes;</li> <li>analyse and solve practical problems related to<br/>conduction, forced convection, free convection and<br/>convection with phase change (boiling and<br/>condensation);</li> <li>analyse the thermal performance of heat exchangers<br/>and recognise and evaluate the conflicting<br/>requirements of heat transfer optimisation and pressure<br/>drop minimisation;</li> <li>design or select a heat exchanger to perform a<br/>predetermined task;</li> <li>recognise basic laboratory procedures and safety and<br/>conduct laboratory experiments as a group.</li> </ul> |
| <ol> <li>Review on thermodynamics         <ol> <li>1.1 First law of thermodynamics                 <ol> <li>1.2 Second law of thermodynamics</li></ol></li></ol></li></ol>   |
|  |



|                 | 3 Convection   |
|-----------------|--|
|                 | <ul><li>3.1 Forced convection</li><li>3.2 Free convection</li><li>4 Boiling and condensation</li></ul>   |
|                 | <ul> <li>5 Heat exchangers</li> <li>5.1 Overall heat transfer coefficient</li> <li>5.2 Heat exchanger analysis <ul> <li>Log Mean Temperature Difference</li> <li>NTU-Method</li> </ul> </li> <li>5.3 Heat exchanger types and heat exchanger design</li> </ul>   |
|                 | <ul> <li>6 Practical Training</li> <li>6.1 Determination of overall heat transfer coefficient of different heat exchanger types</li> <li>6.2 Comparison of plate heat exchanger, tubular heat exchanger, shell and tube heat exchanger, finned cross-flow heat exchanger, and stirred tank with double jacket and coiled tube</li> </ul>                               |
| Assessment:     | Graded: Written digital examination  |
| Forms of media: | Moodle   |
| Literature:     | <ul> <li>F.P. Incropera, D.P. Dewitt, Th.L. Bergmann, A.S. Lavine<br/>Incropera's Principles of Heat and Mass Transfer<br/>John Wiley &amp; Sons, 8<sup>th</sup> edition, 2017<br/>ISBN 978-1-119-38291-1</li> <li>Hans Dieter Baehr, Karl Stephan<br/>Heat and Mass Transfer<br/>Springer, 3<sup>rd</sup> revised edition, 2011<br/>ISBN 978-3-642-44401-2</li> </ul> |
|                 | Peter von Böckh, Thomas Wetzel<br>Heat Transfer – Basics and Practice<br>Springer, 3 <sup>rd</sup> revised edition, 2012<br>ISBN 978-3-642-19182-4   |



| 3403 Materials Selectio    | on and Simulation  |
|----------------------------|--|
| Module name:               | Materials Selection and Simulation   |
| Module code:               | 3403   |
| Semester:                  | Summerterm   |
| Module coordinator:        | Prof. DrIng. Henning Schütte   |
| Lecturer:                  | Prof. DrIng. Henning Schütte   |
| Language:                  | English  |
| Place in curriculum:       | Core subject   |
| Timetabled hours:          | Lectures:2 HPWPractical Training:1 HPW   |
| Workload:                  | 45 h attendance<br>75 h preparation and review<br>30 h exam preparation  |
| Credits:                   | 5  |
| Recommended prerequisites: | Introductory courses in Material Science, Design and Mechanics   |
| Module objectives:         | <ul> <li>After completing the course the students are able to:</li> <li>classify materials according to specific applications, e.g. according to specific design codes</li> <li>understand tools and keys for proper selection of materials for specific applications</li> <li>detect limits of materials and present proper alternative selection</li> <li>identify standard procedures and benchmarks for materials classification and selection</li> <li>apply basic materials property calculations</li> <li>identify and apply proper simulation models and tools, especially FEM based analysis</li> </ul> |
| Content:                   | <ul> <li>General ideas of materials selection</li> <li>Methods and procedures</li> <li>Determination of requirements</li> <li>Information sources and databases</li> <li>Evaluation, validation and decision</li> <li>Risk evaluation and control</li> <li>Overview and application of modelling<br/>approaches simulation methods, FEM based<br/>evaluation, risk and failure models</li> <li>Assessment</li> </ul>   |
|                            | 7.000000110110   |

#### 3403 Materials Selection and Simulation



| Forms of media: | Whiteboard, PowerPoint, Projector   |
|-----------------|---|
| Literature:     | <ul> <li>Lecture notes</li> <li>Michael Ashby: Materials Selection in Mechanical<br/>Design. Butterworth Heinemann; 4th revised edition<br/>2010</li> <li>Huei-Huang Lee : Finite Element Simulations with<br/>ANSYS Workbench 17</li> <li>Guangming Zhang: Engineering Analysis with ANSYS<br/>Workbench 18</li> </ul> |



| Module name:               | Computational Multibody Dynamics   |
|----------------------------|--|
| Module code:               | 3407   |
| Semester:                  | Summerterm   |
| Module coordinator:        | Prof. Dr. Thorsten Brandt  |
| Lecturer:                  | Prof. Dr. Thorsten Brandt  |
| Language:                  | English  |
| Place in curriculum:       | Focus field  |
| Timetabled hours:          | Lectures:1 HPWPractical Training:2 HPW   |
| Workload:                  | 45 h attendance<br>75 h preparation and review<br>30 h exam preparation  |
| Credits:                   | 5  |
| Recommended prerequisites: | Fundamentals of Mechanics and Engineering<br>Mathematics at the undergraduate level as wells as<br>fundamental programming skills  |
| Module objectives:         | After successfully finishing the module, students are<br>familiar with the fundamentals of multibody dynamics.<br>They are able to apply concepts from linear algebra such<br>as vectors and matrices to mechanical systems. The<br>kinematics of technical joints such as revolute joints can<br>be modeled by algebraic constraints by the student. The<br>student is also able to model the dynamics of constraint<br>multibody dynamic systems. Furthermore, the student is<br>able to develop basic programming code and to simulate<br>multibody dynamic systems and to interpret the simulation<br>results. |
| Content:                   | <ul> <li>The course focuses on the modelling and numerical simulation of dynamic multibody systems.</li> <li>Main subjects are:</li> <li>Definitions: bodies, joints, and coordinates</li> <li>Kinematics: rotation, translation</li> <li>Kinematic constraints</li> <li>Dynamics</li> <li>Development of multibody dynamics simulation code</li> <li>Application of multibody simulation software</li> <li>Analysis of multibody dynamic systems</li> </ul>   |
| Assessment:                | Graded: Written or oral examination  |
| Forms of media:            | Whiteboard, PowerPoint, Projector  |
| Literature:                | P. E. Nikravesh:<br>Planar Multibody Dynamics - Formulation, Programming,<br>and Application, CRC press,2008   |
|                            | Lecture Notes  |

#### **3407 Computational Multibody Dynamics**



## 3408 Factory Simulation

| Factory Simulation  |
|---|
| 3408  |
|   |
| Summerterm  |
| Prof. DrIng. Alexander Klein MBA  |
| Christian Berendonk   |
| English   |
| Focus Field   |
| Lectures:2 HPWTutorials:1 HPW   |
| 45 h attendance<br>75 h preparation and review<br>30 h exam preparation   |
| 5   |
|   |
| <ul> <li>After completing the course the students are able to:</li> <li>Understand the benefits and areas of use of discrete-<br/>event factory simulation (material flow simulation)</li> <li>Transform a factory-related problem (question) from<br/>prose into a precise question that can be answered by<br/>using the factory simulation methods</li> <li>Create models, write methods (codes, rules)</li> <li>Analyse results and draw conclusions</li> </ul> |
| <ul> <li>Basics about simulation</li> <li>Difference between DE method, agent-based simulation and system dynamics approach</li> <li>Difference between static calculation of production capacity and cost and dynamic simulation</li> <li>Problem examples</li> <li>Practical use of a factory simulation tool along the above-mentioned module objectives</li> </ul>  |
| Graded: Continuous assessment   |
| Whiteboard, PowerPoint, Projector, Computer lab   |
| <ul> <li>Lecture notes</li> <li>Tutorials Siemens plant simulation and forums</li> <li>Tutorials Simul8 and forums</li> <li>Steffen Bangsoff or similar book (translated extracts)</li> </ul>   |
|   |



## 3404 Advanced CAD

| Module name:                | Advanced Computer-Aided Design   |
|-----------------------------|--|
| Module code:                | 3404   |
| Courses (where applicable): |  |
| Semester:                   | Winterterm   |
| Module coordinator:         | Prof. DrIng. Stéphane Danjou   |
| Lecturer:                   | Prof. DrIng. Stéphane Danjou   |
| Language:                   | English  |
| Place in curriculum:        | Elective Focus Field "Digital Engineering"<br>Elective Focus Field "Development and Design"  |
| Timetabled hours:           | Lecture:1 HPWPractical Training:2 HPW  |
| Workload:                   | 45 h attendance<br>70 h preparation and review<br>35 h exam preparation  |
| Credits:                    | 5  |
| Recommended prerequisites:  | Basic knowledge in a CAD system from previous studies, ideally in SolidWorks   |
| Module objectives:          | This course provides students with knowledge of<br>advanced Computer-aided Design techniques to realise,<br>communicate and share mechanical design information,<br>and equips them with the necessary skills for using the<br>CAD system SolidWorks to carry out these tasks<br>efficiently.<br>After completion of the module students are able to<br>generate complex solid models and assemblies, and they<br>are able to modify and update an existing design. They<br>understand the different 3D modelling methodologies and<br>can apply the appropriate modelling strategy for different<br>applications. In addition, students are able to generate<br>surface models with the help of different types of faces<br>and curves. They can select the right surface construction<br>technique for a given geometry. Beside advanced<br>modelling techniques, students are able to integrate<br>calculations into a CAD model and know different<br>techniques to ensure the design intent and how to<br>automate modelling steps.<br>Students understand the concept of Product Lifecycle<br>Management and how CAD is related to this, and students<br>know the principles of Product Data Management systems<br>and how CAD files are organized inside companies. |
| Content:                    | <ul> <li>Solid representation schemes in CAD systems</li> <li>Advanced sweep features</li> <li>Advanced loft features</li> </ul>   |



|                 | <ul> <li>Advanced surface modelling <ul> <li>Ruled surfaces</li> <li>Lofted surfaces</li> <li>Swept surfaces</li> <li>Filled surfaces</li> <li>Boundary and freeform surfaces</li> </ul> </li> <li>Hybrid modelling (combined solid/surface modelling)</li> <li>Modelling methodologies <ul> <li>Top-down assembly modelling</li> <li>Bottom-up assembly modelling</li> <li>Design in context approach</li> <li>External referencing in CAD systems</li> <li>Model Based Definition in CAD systems</li> </ul> </li> <li>Knowledge-based Engineering techniques</li> <li>Automation techniques for 3D CAD modelling tasks</li> <li>Methods and systems for Product Lifecycle Management (PLM)</li> <li>Fundamental functionality of Product Data Management (PDM) systems and their applications</li> <li>PDM systems for vaulting and version control of engineering data</li> </ul> |
|-----------------|--|
| Assessment:     | Graded: Written digital examination  |
| Forms of media: | Webex/Moodle   |
| Literature:     | <ul> <li>Paul Tran: SOLIDWORKS 2017 Advanced Techniques.<br/>SDC Publications, 2016. ISBN: 9781630570590</li> <li>KH. Chang: Product Design Modeling using CAD/CAE:<br/>The Computer Aided Engineering Design Series.<br/>Amsterdam: Elsevier, 2014. ISBN: 978-0-12-398513-2</li> <li>I. Stroud, H. Nagy: Solid modelling and CAD systems:<br/>How to survive a CAD system. Springer, 2011. ISBN: 978-<br/>0-85729-258-2</li> <li>Course materials from the lecturer</li> </ul>  |



| 3405 Computational Fluid   | Dynamics   |
|----------------------------|--|
| Module name:               | Computational Fluid Dynamics   |
| Module code:               | 3405   |
| Semester:                  | Winter term  |
| Module coordinator:        | Prof. DrIng. Joachim Gebel   |
| Lecturer:                  | Jan Lehmkuhl (external lecturer)   |
| Language:                  | English  |
| Place in curriculum:       | Focus field subject  |
| Timetabled hours:          | Lectures:<br>1 HPW   |
|                            | Exercise: 2 HPW  |
| Workload:                  | 60 h attendance  |
|                            | 90 h preparation and review  |
| Credits:                   | 5  |
| Recommended prerequisites: | Advanced Engineering Mathematics<br>3301 Numerical Methods for Simulation<br>3411 Thermodynamics of Power Systems<br>3401 Heat Transfer<br>3402 Principles of Software Development<br>3404 Advanced CAD  |
| Module objectives:         | <ul> <li>On completion of this module the student will be able to</li> <li>run CFD calculations with open-source tools and version control. This contains <ul> <li>to create a mesh</li> <li>to setup a calculation</li> <li>to run a calculation</li> <li>to post-process a CFD simulation to extract the needed information</li> </ul> </li> <li>understand the basic concept of <ul> <li>Navier-Stokes equation</li> <li>Incompressible and compressible fluid flow applications</li> <li>Convergence behaviour in CFD</li> <li>Steady state and transient flow behaviour and their impacts to the simulation</li> <li>Turbulence modelling</li> <li>errors and uncertainties in CFD</li> </ul> </li> </ul> |

#### **3405 Computational Fluid Dynamics**



|                 | <ul> <li>to chase the problem</li> </ul>   |
|-----------------|--|
|                 | $\circ$ to write an appropriate report   |
|                 |  |
| Content:        | The main focus of this introduction module is to enable the student to run a successful CFD project.   |
|                 | To achieve this goal the student needs three major skills,<br>which are addressed in this course and described in more<br>detail in the objectives.  |
|                 | 1. Practical skills to run a CFD calculation   |
|                 | 2. Understanding of some basic theory to formulate right statements  |
|                 | 3. Project management skills to achieve goals and not to run impressive but useless simulations  |
|                 | The used toolset in this course is complete open-source<br>and available on all three major operating systems (Linux,<br>Windows, MacOS). Therefore everyone should be able run<br>small simulations on their private computers, which is<br>necessary for the course. The used tools are: |
|                 | <ul> <li>"git" as version control system (git-scm.com/)</li> </ul>   |
|                 | <ul> <li>"Visual Studio Code" as editor<br/>(https://code.visualstudio.com)</li> </ul>   |
|                 | <ul> <li>"FreeCAD" as CAD solution<br/>(https://freecadweb.org/)</li> </ul>  |
|                 | <ul> <li>"CfdOF-FreeCAD-Plugin" as graphical CFD<br/>preprocessor (https://github.com/jaheyns/CfdOF)</li> </ul>  |
|                 | <ul> <li>"OpenFOAM" as CFD solver<br/>(https://openfoam.org/)</li> </ul>   |
|                 | <ul> <li>"ParaView" as postprocessor<br/>(https://www.paraview.org/)</li> </ul>  |
| Assessment:     | Graded: 50% continuous assessment, i.e. finishing tutorial problems at home and presenting them in class   |
|                 | 50% final project work and calculation report  |
| Forms of media: | Webex/Moodle   |
| Literature:     | Moukalled, F.<br>2016<br>The Finite Volume Method in Computational <i>Fluid</i><br>Dynamics: An Advanced Introduction with OpenFOAM®<br>and Matlab<br>http://dx.doi.org/10.1007/978-3-319-16874-6  |
|                 | Laurien, Eckart,<br>2018<br>Numerische Strömungsmechanik<br>http://dx.doi.org/10.1007/978-3-658-21060-1  |



| Module name:         | Model Based Design of Mechatronic Systems  |
|----------------------|--|
| Module code:         | 3406   |
| Semester:            | Winterterm   |
| Module coordinator:  | Prof. DrIng. Dirk Nissing  |
| Lecturer:            | Prof. DrIng. Dirk Nissing  |
| Language:            | English  |
| Place in curriculum: | Elective Focus Field "Digital Engineering"<br>Core Field "Development and Design"  |
| Timetabled hours:    | Lecture:1 HPWPractical Training:2 HPW  |
| Workload:            | <ul><li>45 h attendance</li><li>80 h preparation and review</li><li>25 h exam preparation</li></ul>  |
| Credits:             | 5  |
| Prerequisites:       |  |
| Module objectives:   | <ul> <li>After completion of the module students are able to differentiate between various modelling techniques, such as white box and black box modelling, and they are able to decide for a modelling technique based on given requirements.</li> <li>Students are able to apply the method of decomposition for complex system structures, dividing them into submodules, which allows modelling and simulations in bigger teams. They understand the principles, approaches and methods of theoretical modelling and experimental modelling (system identification). They have the knowledge of using and implementing the "System Identification" method by considering a practical example. Furthermore, the basics to specify the IT-part of a complex system are introduced. This contains database interface, App-design and IT security.</li> <li>Ultimately, students are able to interpret, evaluate and assess the simulation results and models and they have the experience and knowledge to identify and develop required changes of the model.</li> </ul> |
| Content:             | <ul> <li>Modelling         <ul> <li>Theoretical modelling</li> <li>Experimental modelling</li> </ul> </li> <li>Principles of decomposition of a complex system / problem (V-model)         <ul> <li>Decomposition into sub-modules</li> <li>Interface definition</li> <li>Assignment of simulation tasks</li> <li>Integration of simulation modules</li> </ul> </li> </ul>   |

#### 3406 Model Based Design of Mechatronic System



| <ul> <li>Synthesis of simulated system</li> <li>Simulation of electric power transmission drive <ul> <li>Electric motor</li> <li>Parameterization</li> <li>Investigation of disturbances</li> <li>Model verification</li> <li>Extension of the model</li> </ul> </li> <li>Identification with parametric models <ul> <li>Least square parameter estimation</li> <li>Implementation of a real problem: system identification, system validation and verification</li> </ul> </li> </ul> |
|--|
| Attestation: continuous assessment and homework  |
| Webex Moodle   |
| James B. Dabney, Thomas L. Harman: Mastering Sim-<br>ulink®. Pearson Education 2004. ISBN 0-13-142477-7.<br>Rolf Isermann, Marco Münchhoff: Identification of<br>Dynamic Systems. Springer 2011. ISBN 978-3-540-<br>78878-2.   |
| Lennart Ljung: System Identification. Prentice Hall 2009.<br>ISBN 0-13-656695-2.<br>Course Materials from the Lecturers  |
|  |



## Focus Field Development and Design

## 3401 Heat Transfer

| Module name:                  | Heat Transfer  |
|-------------------------------|--|
| Module code:                  | 3401   |
| Semester:                     | Winterterm   |
| Module coordinator:           | Prof. DrIng. Joachim Gebel   |
| Lecturer:                     | Prof. DrIng. Joachim Gebel   |
| Language:                     | English  |
| Place in curriculum:          | Core subject   |
| Timetabled hours:             | Lectures: 2 HPW  |
|                               | Exercise: 1 HPW  |
| Workload:                     | 45 h attendance  |
|                               | 75 h preparation and review<br>30 h exam preparation   |
| Credits:                      | 5  |
|                               |  |
| Recommended<br>prerequisites: | Fundamentals of Thermodynamics<br>Fundamentals of Fluid Mechanics  |
| Module objectives:            | <ul> <li>On completion of this module the student will be able to:</li> <li>explain the scientific principles underlying conduction<br/>and convection and determine heat transfer coefficients<br/>for both conduction and convection processes;</li> <li>analyse and solve practical problems related to<br/>conduction, forced convection, free convection and<br/>convection with phase change (boiling and<br/>condensation);</li> <li>analyse the thermal performance of heat exchangers<br/>and recognise and evaluate the conflicting<br/>requirements of heat transfer optimisation and pressure<br/>drop minimisation;</li> <li>design or select a heat exchanger to perform a<br/>predetermined task;</li> <li>recognise basic laboratory procedures and safety and<br/>conduct laboratory experiments as a group.</li> </ul> |
| Content:                      | <ol> <li>Review on thermodynamics         <ol> <li>1.1 First law of thermodynamics                 <ol> <li>1.2 Second law of thermodynamics</li></ol></li></ol></li></ol>   |



|                 | 2.3 Transient conduction   |
|-----------------|--|
|                 | 3 Convection   |
|                 | 3.1 Forced convection<br>3.2 Free convection   |
|                 | 4 Boiling and condensation   |
|                 | <ul> <li>5 Heat exchangers</li> <li>5.1 Overall heat transfer coefficient</li> <li>5.2 Heat exchanger analysis <ul> <li>Log Mean Temperature Difference</li> <li>NTU-Method</li> </ul> </li> <li>5.3 Heat exchanger types and heat exchanger design</li> </ul>   |
|                 | <ul> <li>6 Practical Training</li> <li>6.1 Determination of overall heat transfer coefficient of different heat exchanger types</li> <li>6.2 Comparison of plate heat exchanger, tubular heat exchanger, shell and tube heat exchanger, finned cross-flow heat exchanger, and stirred tank with double jacket and coiled tube</li> </ul> |
| Assessment:     | Graded: Written digital examination  |
| Forms of media: | Moodle   |
| Literature:     | F.P. Incropera, D.P. Dewitt, Th.L. Bergmann, A.S. Lavine<br>Incropera's Principles of Heat and Mass Transfer<br>John Wiley & Sons, 8 <sup>th</sup> edition, 2017<br>ISBN 978-1-119-38291-1   |
|                 | Hans Dieter Baehr, Karl Stephan<br>Heat and Mass Transfer<br>Springer, 3 <sup>rd</sup> revised edition, 2011<br>ISBN 978-3-642-44401-2   |
|                 | Peter von Böckh, Thomas Wetzel<br>Heat Transfer – Basics and Practice<br>Springer, 3 <sup>rd</sup> revised edition, 2012<br>ISBN 978-3-642-19182-4   |



| Module name:         | Model Based Design of Mechatronic Systems  |
|----------------------|--|
| Module code:         | 3406   |
| Semester:            | Winterterm   |
| Module coordinator:  | Prof. DrIng. Dirk Nissing  |
| Lecturer:            | Prof. DrIng. Dirk Nissing  |
| Language:            | English  |
| Place in curriculum: | Elective Focus Field "Digital Engineering"<br>Core Field "Development and Design"  |
| Timetabled hours:    | Lecture:1 HPWPractical Training:2 HPW  |
| Workload:            | <ul><li>45 h attendance</li><li>80 h preparation and review</li><li>25 h exam preparation</li></ul>  |
| Credits:             | 5  |
| Prerequisites:       |  |
| Module objectives:   | <ul> <li>After completion of the module students are able to differentiate between various modelling techniques, such as white box and black box modelling, and they are able to decide for a modelling technique based on given requirements.</li> <li>Students are able to apply the method of decomposition for complex system structures, dividing them into submodules, which allows modelling and simulations in bigger teams. They understand the principles, approaches and methods of theoretical modelling and experimental modelling (system identification). They have the knowledge of using and implementing the "System Identification" method by considering a practical example. Furthermore, the basics to specify the IT-part of a complex system are introduced. This contains database interface, App-design and IT security.</li> <li>Ultimately, students are able to interpret, evaluate and assess the simulation results and models and they have the experience and knowledge to identify and develop required changes of the model.</li> </ul> |
| Content:             | <ul> <li>Modelling         <ul> <li>Theoretical modelling</li> <li>Experimental modelling</li> </ul> </li> <li>Principles of decomposition of a complex system / problem (V-model)         <ul> <li>Decomposition into sub-modules</li> <li>Interface definition</li> <li>Assignment of simulation tasks</li> <li>Integration of simulation modules</li> </ul> </li> </ul>   |

#### 3406 Model Based Design of Mechatronic System



| <ul> <li>Synthesis of simulated system</li> <li>Simulation of electric power transmission drive <ul> <li>Electric motor</li> <li>Parameterization</li> <li>Investigation of disturbances</li> <li>Model verification</li> <li>Extension of the model</li> </ul> </li> <li>Identification with parametric models <ul> <li>Least square parameter estimation</li> <li>Implementation of a real problem: system identification, system validation and verification</li> </ul> </li> <li>IT-interfaces</li> </ul> |
|---|
| Attestation: continuous assessment and homework   |
| Webex Moodle  |
| James B. Dabney, Thomas L. Harman: Mastering Sim-<br>ulink®. Pearson Education 2004. ISBN 0-13-142477-7.<br>Rolf Isermann, Marco Münchhoff: Identification of<br>Dynamic Systems. Springer 2011. ISBN 978-3-540-<br>78878-2.  |
| Lennart Ljung: System Identification. Prentice Hall 2009.<br>ISBN 0-13-656695-2.<br>Course Materials from the Lecturers   |
|   |



#### Module name: Design Methodology Module code: 3409 Semester: Winterterm Module coordinator: Prof. Dr.-Ing. P. Kisters Lecturer: Prof. Dr.-Ing. R. Schmetz English Language: Place in curriculum: Compulsory optional subject: Design & Development Timetabled hours: 2 HPW Lectures: Exercise: 1 HPW Workload: 45 h attendance 75 h preparation and review 30 h exam preparation 5 Credits: Recommended prerequisites: Module objectives: The module introduces modern techniques and methods for product development based on the German guideline VDI 2221. After completing the module, the students know different methods to analyse, solve and control design problems. The students are aware of common obstacles in the design process and they now way how to overcome problems during the design phase. They realize the importance of the early phase of a design process. The students are familiar with simultaneous and virtual product design approaches. Besides, they are able to optimize solution based on methodical analysis of designs and improve the product architecture. They how to come to decisions and how to evaluate them. Hence, the students are prepared to take over a responsible position in a design development process. Introduction of design methodologies for different • Content: engineering fields Strategic planning of a product design process Methods for Product Development - Analysis tools for minimum design - Work with technical-physical principle solutions - Expert system for the improvement of energy efficiency Design for X Impact of different design targets on design and process Portfolio management - Risk and Change Management Modular Design Platform strategies

#### 3409 Design Methodolody



|                 | <ul> <li>Carry-over-part strategies</li> <li>Verification and validation in the design process         <ul> <li>The need for verification and validation</li> <li>Continuous validation</li> <li>Methods for validation</li> </ul> </li> <li>Lean development         <ul> <li>Basic principles of lean development</li> <li>Interactions and potentials</li> </ul> </li> <li>Decision making in development processes         <ul> <li>Requirements for decision making</li> <li>The process of decision making</li> <li>Evaluation methods for the decision making process</li> </ul> </li> <li>Assurance of development targets         <ul> <li>Preventive assurance: FMEA</li> <li>Reactive assurance: cause and chain analysis</li> </ul> </li> </ul> |
|-----------------|---|
| Assessment:     | Graded: Final written examination   |
| Forms of media: | Moodle  |
| Literature:     | <ul> <li>Pahl, G.; Beitz, W.; Feldhusen, J.; Grote, KH.:</li> <li>Engineering Design – a systematic approach, third edition,<br/>Springer Verlag, Berlin, 2014</li> <li>VDI-Richtlinie VDI 2221- Blatt 1: Entwicklung technischer<br/>Produkte und Systeme – Modell der Produktentwicklung,<br/>März 2018</li> </ul>  |
|                 | VDI-Richtlinie VDI 2221- Blatt 2: Entwicklung technischer<br>Produkte und Systeme- Gestaltung individueller<br>Produktentwicklungsprozesse, März 2018   |
|                 | Ehrlenspiel, K.: Integrierte Produktentwicklung, 5.<br>Überarbeitete und erweiterte Auflage, Carl Hanser Verlag,<br>München, 2013   |
|                 | Lindemann,U.: Handbuch Produktentwicklung, Carls<br>Hanser Verlag, München, 2016  |



## 3410 Tribology

| 07                         |  |
|----------------------------|--|
| Module name:               | Tribology  |
| Module code:               | 3410   |
| Semester:                  | Summerterm   |
| Module coordinator:        | Prof. DrIng. Peter Kisters   |
| Lecturer:                  | Prof. DrIng. Peter Kisters<br>Karsten Schacky  |
| Language:                  | English  |
| Place in curriculum:       | Compulsory optional subject: Design & Development  |
| Timetabled hours:          | Lectures:2 HPWPractical Training:1 HPW   |
| Workload:                  | 45 h attendance<br>75 h preparation and review<br>30 h exam preparation  |
| Credits:                   | 5  |
| Recommended prerequisites: |  |
| Module objectives:         | After passing the course the students are able to<br>communicate about tribological phenomena. They identify<br>tribo systems and understand basic mechanisms. The<br>students differentiate between different types of friction and<br>wear. They are aware of the importance of lubrication for<br>the tribological system and distinguish between different<br>kinds of lubricants and their influences on friction and<br>wear. The students know different options for surface<br>modification and their influence on the tribological system.<br>After description of a given tribologically stressed system<br>the students are able to analyse it and know how they can<br>find root causes for existing wear problems. Based on that<br>they develop and evaluate countermeasures against wear<br>and tear by surface modification. Besides, the students are<br>able to analyse the influence of wear and tear on the<br>function of a product as well as ecological impacts.<br>Some wear mechanisms require basic knowledge about<br>fluid dynamics to explain the influence on machine<br>components. Therefore, hydrostatic and hydrodynamic<br>bearings will be introduced and discussed.<br>After taking part in the practical trainings the students are<br>able to describe engineering surfaces and know test |
|                            | able to describe engineering surfaces and know test<br>methods to determine results for friction coefficients and<br>wear rates under realistic load conditions. The students are<br>able to run the required tests.   |
| Content:                   | <ul> <li>Introduction</li> <li>The term tribology</li> <li>Importance of tribology</li> <li>The tribological system</li> </ul>   |



|                 | <ul> <li>Surfaces, contact and loading of tribological systems</li> <li>Friction <ul> <li>Static and kinematic friction</li> <li>Sliding and rolling friction</li> <li>Friction and lubrication conditions</li> <li>Types of friction</li> </ul> </li> <li>Wear <ul> <li>Wear mechanisms</li> <li>Types of wear</li> </ul> </li> <li>Lubricants <ul> <li>Lubrication systems and their application</li> <li>Types and properties of lubricants</li> <li>The selection of lubricants</li> <li>Temperature influence</li> <li>Ageing</li> </ul> </li> <li>Tribology and materials <ul> <li>Basic Principles</li> <li>Metallic materials</li> <li>Composite materials</li> <li>Basics of Surface Engineering</li> <li>Wear testing methods</li> </ul> </li> </ul> |
|-----------------|--|
| Assessment:     | Graded: Final written examination  |
| Forms of media: | Presentation, Board, Tablet, Lecture Slides  |
| Literature:     | Mang, Bobzin, Bartels: Industrial Tribology: Tribosystems,<br>Friction, Wear and Surface Engineering, Lubrication, ISBN<br>978-3-52732057-8, Wiley, 2011   |
|                 | Menezes, Ingole, Nosonovsky, Kailas, Lovell: Tribology for<br>Scientists and Engineers - From Basics to Advanced<br>Concepts, ISBN 978-1-4614-1944-0, Springer, 2013   |
|                 | Lyubimov, Dolgapolov, Pinchuk: Micromechanisms of<br>Friction and Wear, ISBN 978-3642351471, Springer-<br>Verlag, 2010   |
|                 | Popov, Valentin: Contact Mechanics and Friction - Physical<br>Principles and Applications, ISBN 978-3-642-10802-0,<br>Springer-Verlag, 2010  |
|                 | Czichos, Habig: Tribologie-Handbuch: Tribometrie,<br>Tribomaterialien, Tribotechnik: Reibung und Verschleiß,<br>ISBN 978-3834800176, Vieweg-Teubner, 2010  |



| 3411 Thermodynamics of<br>Module name: | Thermodynamics of Power Systems  |
|--|--|
| Module code:                           | 3411   |
| Semester:                              | Summerterm   |
| Module coordinator:                    | Prof. DrIng. Joachim Gebel   |
| Lecturer:                              | Prof. DrIng. Joachim Gebel   |
| Language:                              | English  |
| Place in curriculum:                   | Focus field: Development and Design<br>Compulsory optional subject   |
| Timetabled hours:                      | Lectures:2 HPWExercise:1 HPW   |
| Workload:                              | 45 h attendance<br>75 h preparation and review<br>30 h exam preparation  |
| Credits:                               | 5  |
| Recommended prerequisites:             | Fundamentals of Thermodynamics   |
| Module objectives:                     | <ul> <li>On completion of this module the student is able to</li> <li>analyse vapour power cycles in which the fluid is alternately vaporized and condensed</li> <li>evaluate the performance of gas power cycles for which the working fluid remains a gas throughout the entire cycle</li> <li>review the operation of reciprocating engines</li> <li>solve problems based on the Otto, Diesel, Ericsson and Stirling cycle</li> <li>solve problems based on the Brayton cycle</li> <li>investigate ways to modify the basic Rankine vapour power cycle to increase the thermal efficiency</li> <li>analyse power cycles that consist of two separate cycles known as combined cycles</li> <li>perform exergy analysis of vapour and gas power cycles</li> </ul> |
| Content:                               | <ol> <li>Review of basics</li> <li>1.1 Thermodynamic properties</li> <li>1.2 Ideal gas law</li> <li>1.3 First law of thermodynamics</li> <li>1.4 Second law of thermodynamics</li> <li>1.5 Carnot Cycle and Carnot efficiency</li> <li>2 Vapour power systems</li> </ol>   |

#### 3411 Thermodynamics of Power Systems



|                 | <ul><li>2.1 Modelling and analysing vapour power systems</li><li>2.2 Rankine Cycle</li><li>2.3 Improving performance</li></ul>   |
|-----------------|--|
|                 | 3 Gas power systems  |
|                 | <ul> <li>3.1 Internal combustion engines <ul> <li>Fuels and combustion equations</li> <li>Reciprocating engines</li> <li>Otto Cycle</li> <li>Diesel Cycle</li> </ul> </li> <li>3.2 Gas turbine power plants <ul> <li>Brayton Cycle</li> <li>Ericsson Cycle</li> <li>Stirling Cycle</li> </ul> </li> <li>3.3 Gas turbines for aircraft propulsion</li> <li>3.4 Gas and steam turbine power plants <ul> <li>(Combined cycles)</li> </ul> </li> </ul> |
|                 | 4 Exergy analysis  |
|                 | <ul> <li>5 Practical Training</li> <li>5.1 Practical training on air compressor</li> <li>5.2 Practical training on steam engine</li> <li>5.3 Practical training on Stirling motor</li> </ul>   |
| Assessment:     | Graded: Written examination  |
| Forms of media: | Whiteboard, PowerPoint, Projector, Tablet  |
| Literature:     | Michael J. Moran, Howard Shapiro:<br>Fundamentals of Engineering Thermodynamics<br>SI-Version, ISBN 978-0-470-54019-0<br>Robert Balmer:<br>Modern Engineering Thermodynamics<br>ISBN 978-0-12-374996-3   |
|                 | Yunus A. Cengel, Michael A. Boles:<br>Thermodynamics An Engineering Approach: 7thedition in<br>SI-Units, ISBN 978-007-131111-3   |
|                 | Claus Borgnakke, Robert E. Sonntag:<br>Fundamentals of Thermodynamics, International Student<br>Version, 7thedition, ISBN 978-0-470-17157-8  |



| Module name:                  | Energy-efficient and Sustainable Drive Systems  |
|-------------------------------|---|
| Module code:                  | 3412  |
| Semester:                     | Summerterm  |
| Module coordinator:           | Prof. DrIng. DiplWirt. Ing. Roland Schmetz  |
| Lecturer:                     | Prof. DrIng. DiplWirt. Ing. Roland Schmetz  |
| Language:                     | English   |
| Place in curriculum:          | Compulsory optional subject: Development and Design   |
| Timetabled hours:             | Lectures:1 HPWExercises:1 HPWPractical Training:1 HPW   |
| Workload:                     | <ul><li>45 h attendance</li><li>75 h preparation and review</li><li>30 h exam preparation</li></ul>   |
| Credits:                      | 5   |
| Recommended<br>prerequisites: | Courses Drive Systems or Drives and Power Electronics at undergraduate level  |
| Module objectives:            | <ul> <li>After completion of the module students are able to <ul> <li>identify, classify, analyse and evaluate a wide range of machine elements for common and advanced drive systems</li> <li>describe common and advanced drive systems containing components like epicyclic gears, CVT units, electric drives (including the most important control modes for them), energy storages, and efficient supplies</li> <li>sketch and compose simple hybrid, combined and distributed drive systems for different applications</li> <li>mention, recommend and explain a lot of potential measures for the increase of the energy efficiency and the sustainability of drives systems</li> <li>perform life cycle analyses of simple drive systems and their components</li> </ul> </li> <li>follow safety and conduct instructions in laboratories and execute simple practical experiments as groups</li> </ul> |
| Content:                      | <ul> <li>Mechanical Drive Systems with         <ul> <li>Spur, Helical, and Epicyclic Gears</li> <li>Multiple Disc and Double Clutches</li> <li>Power Split and Power Merging</li> <li>Variable Belt- and Chain-Drives</li> <li>Toroidal CVT Units</li> </ul> </li> <li>Fluid Power Drive Systems with         <ul> <li>Hydrostatic CVT Units</li> <li>Hydrodynamic CVT Units</li> </ul> </li> </ul>   |

## 3412 Energy-efficient and Sustainable Drive Systems



|                 | Electric Drive Systems with     Electric CVT Units   |
|-----------------|--|
|                 | - Electric CVT Onits<br>- Most Common Control Modes  |
|                 | <ul> <li>Advanced Drive Systems</li> <li>Hybrid Drive Systems</li> <li>Combined Drive Systems</li> <li>Distributed Drives Systems</li> </ul>   |
|                 | <ul> <li>Additional Components for Advanced Drive Systems         <ul> <li>Solar and Fuel Cells</li> <li>Energy Storages and Energy Recovery Units</li> <li>External Supplies</li> </ul> </li> </ul>   |
|                 | <ul> <li>Design of Energy-efficient and Sustainable Drive<br/>Systems         <ul> <li>Systematic Design</li> <li>Design for Application</li> <li>Design for Energy Efficiency</li> <li>Design for Sustainability</li> </ul> </li> </ul>                       |
|                 | <ul> <li>Evaluation of Drive Systems         <ul> <li>Evaluation Basics</li> <li>Economic Evaluation</li> <li>Strategic Evaluation</li> <li>Energy Data</li> <li>Energy Analysis</li> <li>Sustainability Analysis</li> </ul> </li> <li>Case Studies</li> </ul> |
| Assessment:     | Graded: Written Examination  |
| Forms of media: | Presentation, media board, practical demonstrations  |
| Literature:     | All drive systems related technical literature, which is<br>available on floor 5 in the library of the Rhine-Waal<br>University of Applied Sciences  |
|                 | Course Materials from the Lecturer   |
|                 | Exercises from the Lecturer  |
|                 | Instructions for Practical Experiments   |



| Module name:                  | Advances Simulation Technologies  |
|-------------------------------|---|
| Module code:                  | 3413  |
| Semester:                     | Summerterm  |
| Module coordinator:           | Prof. DrIng. Hennning Schütte   |
| Lecturer:                     | Prof. DrIng. Hennning Schütte   |
| Language:                     | English   |
| Place in curriculum:          | Core subject  |
| Timetabled hours:             | Lectures:1 HPWPractical Training:2 HPW  |
| Workload:                     | 45 h attendance<br>75 h preparation and review<br>30 h exam preparation   |
| Credits:                      | 5   |
| Recommended<br>prerequisites: | Advanced Engineering Mathematics, Basic Courses in<br>Statics, Mechanics of Materials and Dynamics. Preferrably<br>an introductory course in FEM  |
| Module objectives:            | <ul> <li>After completing the course the students are able to:</li> <li>Set up suitable simulation models for complex non-<br/>linear problems including large deformation and non-<br/>linear material behaviour</li> <li>Students are able to identify the material and other<br/>physical properties necessary for the chosen simulation</li> <li>Students are able to critically analyse the results of the<br/>simulations</li> <li>e.g. for crash-simulations, rubber-like materials and<br/>non-linear contacts</li> <li>Use Multiphysics approaches to simulate inherently<br/>coupled phenomena by coupling two or more physical<br/>phenomena of e.g. solid mechanics, heat flow, fluid<br/>flow, electromagnetics</li> </ul> |
| Content:                      | <ul> <li>Fatigue analysis based on quasi-static simulations</li> <li>Large strain analysis and non-linear material behaviour,<br/>e.g. rubber-like materials, soft-tissues, metal plasticity<br/>and metal forming and crash simulations</li> <li>Transient dynamic problems with non-linear contacts,<br/>e.g. pile driving with hydraulic ram hammers</li> <li>Multiphysics simulations of inherently coupled systems<br/>of for two or more physical phenomena of e.g. solid<br/>mechanics, heat flow, fluid flow, electromagnetics etc.</li> </ul>  |

### 3413 Advances Simulation Technologies



| Assessment:     | Graded: 50% continuous assessment, i.e. finishing tutorial problems at home and presenting them in class 50% final project work and calculation report |
|-----------------|--|
| Forms of media: | Whiteboard, PowerPoint, Projector  |
| Literature:     | <ul> <li>Lecture notes</li> <li>Huei-Huang Lee : Finite Element Simulations with<br/>ANSYS Workbench 17</li> </ul>                                     |



### 3404 Advanced CAD

| Module name:                | Advanced Computer-Aided Design   |
|-----------------------------|--|
| Module code:                | 3404   |
| Courses (where applicable): |  |
| Semester:                   | Winterterm   |
| Module coordinator:         | Prof. DrIng. Stéphane Danjou   |
| Lecturer:                   | Prof. DrIng. Stéphane Danjou   |
| Language:                   | English  |
| Place in curriculum:        | Elective Focus Field "Digital Engineering"<br>Elective Focus Field "Development and Design"  |
| Timetabled hours:           | Lecture:1 HPWPractical Training:2 HPW  |
| Workload:                   | 45 h attendance<br>70 h preparation and review<br>35 h exam preparation  |
| Credits:                    | 5  |
| Recommended prerequisites:  | Basic knowledge in a CAD system from previous studies, ideally in SolidWorks   |
| Module objectives:          | This course provides students with knowledge of<br>advanced Computer-aided Design techniques to realise,<br>communicate and share mechanical design information,<br>and equips them with the necessary skills for using the<br>CAD system SolidWorks to carry out these tasks<br>efficiently.<br>After completion of the module students are able to<br>generate complex solid models and assemblies, and they<br>are able to modify and update an existing design. They<br>understand the different 3D modelling methodologies and<br>can apply the appropriate modelling strategy for different<br>applications. In addition, students are able to generate<br>surface models with the help of different types of faces<br>and curves. They can select the right surface construction<br>technique for a given geometry. Beside advanced<br>modelling techniques, students are able to integrate<br>calculations into a CAD model and know different<br>techniques to ensure the design intent and how to<br>automate modelling steps.<br>Students understand the concept of Product Lifecycle<br>Management and how CAD is related to this, and students<br>know the principles of Product Data Management systems<br>and how CAD files are organized inside companies. |
| Content:                    | <ul> <li>Solid representation schemes in CAD systems</li> <li>Advanced sweep features</li> <li>Advanced loft features</li> </ul>   |



|                 | <ul> <li>Advanced surface modelling <ul> <li>Ruled surfaces</li> <li>Lofted surfaces</li> <li>Swept surfaces</li> <li>Filled surfaces</li> <li>Boundary and freeform surfaces</li> </ul> </li> <li>Hybrid modelling (combined solid/surface modelling)</li> <li>Modelling methodologies <ul> <li>Top-down assembly modelling</li> <li>Bottom-up assembly modelling</li> <li>Design in context approach</li> <li>External referencing in CAD systems</li> <li>Model Based Definition in CAD systems</li> </ul> </li> <li>Knowledge-based Engineering techniques</li> <li>Automation techniques for 3D CAD modelling tasks</li> <li>Methods and systems for Product Lifecycle Management (PLM)</li> <li>Fundamental functionality of Product Data Management (PDM) systems and their applications</li> <li>PDM systems for vaulting and version control of engineering data</li> </ul> |
|-----------------|--|
| Assessment:     | Graded: Written digital examination  |
| Forms of media: | Webex/Moodle   |
| Literature:     | <ul> <li>Paul Tran: SOLIDWORKS 2017 Advanced Techniques.<br/>SDC Publications, 2016. ISBN: 9781630570590</li> <li>KH. Chang: Product Design Modeling using CAD/CAE:<br/>The Computer Aided Engineering Design Series.<br/>Amsterdam: Elsevier, 2014. ISBN: 978-0-12-398513-2</li> <li>I. Stroud, H. Nagy: Solid modelling and CAD systems:<br/>How to survive a CAD system. Springer, 2011. ISBN: 978-<br/>0-85729-258-2</li> <li>Course materials from the lecturer</li> </ul>  |



# **Focus Field Production**

### 3402 Principles of Software Development

| Module name:                | Principles of Software Development  |
|-----------------------------|---|
| Module code:                | 3402  |
| Courses (where applicable): |   |
| Semester:                   | Summerterm  |
| Module coordinator:         | Prof. Dr. Ronny Hartanto  |
| Lecturer:                   | Prof. Dr. Ronny Hartanto  |
| Language:                   | English   |
| Place in curriculum:        | Focus Core subject  |
| Timetabled hours:           | Principles of Software DevelopmentLectures:2 HPWPractical:1 HPW   |
| Workload:                   | 45 h attendance<br>45 h preparation and review<br>30 h homework and lab review<br>30 h exam preparation   |
| Credits:                    | 5   |
| Recommended prerequisites:  | Good knowledge in programming (C++, Java, C, etc.)<br>Basic knowledge in object-oriented programming (OOP)  |
| Module objectives:          | <ul> <li>Students are familiar with different software process models.</li> <li>Students are able to classify different aspects of software-related process activities and can recognize the importance of the roles of the parties involved into these processes.</li> <li>Students are able to derive the software specifications from the requirements of a software project.</li> <li>Students are familiar with different UML diagrams</li> <li>Students can develop system model of a software project using graphical modelling (UML)</li> <li>Students can develop test procedures for software projects.</li> <li>Students can develop software using reusable software development technique, e.g. using open source libraries</li> <li>Students can use software repository system for daily purpose, e.g. revision system for a software project</li> </ul> |
| Content:                    | Software processes  |



|                 | <ul> <li>Software process models (Waterfall model, incremental model, reuse-oriented software design)</li> <li>Process activities (Specification, Design and implementation, Verification, Software evolution)</li> <li>Coping with change</li> <li>Agile Development</li> <li>Requirements Engineering <ul> <li>Functional and non-functional requirements</li> <li>Requirements specification</li> <li>Requirements management</li> </ul> </li> <li>Design and Implementation</li> <li>Design Patterns</li> <li>Reusable Software Development Technique</li> <li>System Modelling <ul> <li>Graphical Modelling perspectives (external, interaction, structural and behavioural)</li> <li>Unified Modelling Language / UML diagrams (activity, use case, sequence, class and state)</li> </ul> </li> <li>Software development tools</li> </ul> |
|-----------------|---|
| Assessment:     | Graded: Continuous assessment (10%: project and quizzes) and written examination (90%)  |
| Forms of media: | Whiteboard, PowerPoint, Projector, PC-Pool  |
| Literature:     | <ol> <li>Somerville, "Software Engineering". 10<sup>th</sup> edition. Pearson 2016</li> <li>J. Rumbaugh, I. Jacobson, G. Booch, "The Unified Modeling Language Reference Manual", 2<sup>nd</sup> edition. Addison-Wesley 2005</li> <li>S. McConnell, "Code Complete". 2<sup>nd</sup> edition. Microsoft Press Redmond, WA, USA 2004.</li> <li>E. Gamma, R. Helm, R. Johnson, J. Vlissides, "Design Patterns: Elements of Reusable Object-Oriented Software". Addison-Wesley 1995</li> <li>B. Stroustrup, "The C++ Programming Language". 4<sup>th</sup> edition. Addison-Wesley 2013.</li> <li>H. Partsch, "Requirements Engineering systematisch". Springer 2010</li> <li>J. A. Whittaker, "How to break software: a practical guide to testing". Addison-Wesley 2002</li> </ol>   |



# 3608 Sustainability

| Module name:               | Sustainability  |
|----------------------------|---|
| Module code:               | 3608  |
| Semester:                  | Winterterm  |
| Module coordinator:        | Prof. DrIng. Raimund Sicking  |
| Lecturer:                  | Prof. DrIng. Raimund Sicking  |
| Language:                  | English   |
| Place in curriculum:       | Core Subject  |
| Timetabled hours:          | Lecture:2 SWSExercises:1 SWS  |
| Workload:                  | 45 h attendance<br>30 h preparation of presentation(s)<br>75 h self study and exam preparation  |
| Credits:                   | 5   |
| Recommended prerequisites: | none  |
| Module objectives:         | <ul> <li>After completing the course, students</li> <li>understand the general interdependencies<br/>between human beings, technology and nature.</li> <li>can distinguish between different dimensions of<br/>globalization.</li> <li>are aware of global environmental changes,<br/>such as climate change.</li> <li>have fundamental knowledge about<br/>sustainability concepts, strategies and areas of<br/>activity.</li> <li>understand concept and principle of a circular<br/>economy.</li> <li>know EU-directives and selected national<br/>regulations concerning circular economy and<br/>waste</li> <li>know options for product and product integrated<br/>environment protection</li> <li>recognize concept and structure of different life<br/>cycle assessments.</li> <li>are able to apply methods for sustainable<br/>technology design.</li> <li>Know methods for pollution-free environment</li> </ul> |
| Content:                   | <ul> <li>Theories of nature, society and technology</li> <li>Economic, political, cultural and ecological dimension of globalization</li> <li>Global warming, carbon footprint, decarbonization</li> </ul>  |



|                 | <ul> <li>Weak and strong sustainability</li> <li>The <i>factor 10</i> approach</li> <li>Concept of <ul> <li>dematerialization</li> <li>open lool</li> <li>low carbon</li> <li>restoration</li> </ul> </li> <li>Concept and principle of a circular economy</li> <li>Basics of product and product-integrated environmental protection</li> <li>Technology assessment</li> <li>Social, ecological and classic life cycle assessment (LCA)</li> <li>Low impact materials, renewable resources, energy efficiency, design for reuse and recycling</li> <li>Handling harmfull substances</li> <li>Methods for pollution-free environment</li> </ul> |
|-----------------|---|
| Assessment:     | Graded: Examination + Group Presentation  |
| Forms of media: | Webex/Moodle  |
| Literature:     | Matthias Bank:         Basiswissen Umwelttechnik: Wasser, Luft, Abfall, Lärm         und Umweltrecht         Karl Schwister:         Taschenbuch der Umwelttechnik         Ernst Worell, Markus A. Reuter (Ed.):         Handbook of Recycling         Iris Pufé         Nachhaltigkeit         -       Course materials from the lecturer         -       Exercises from the lecturer         -       Lecture notes compiled by class (open source)  |



# 3408 Factory Simulation

| 5 TOO T detor y Simulation  |   |
|-----------------------------|---|
| Module name:                | Factory Simulation  |
| Module code:                | 3408  |
| Courses (where applicable): |   |
| Semester:                   | Summerterm  |
| Module coordinator:         | Prof. DrIng. Alexander Klein MBA  |
| Lecturer:                   | Christian Berendonk   |
| Language:                   | English   |
| Place in curriculum:        |   |
| Timetabled hours:           | Lectures:2 HPWTutorials:1 HPW   |
| Workload:                   | 45 h attendance<br>75 h preparation and review<br>30 h exam preparation   |
| Credits:                    | 5   |
| Recommended prerequisites:  |   |
| Module objectives:          | <ul> <li>After completing the course the students are able to:</li> <li>Understand the benefits and areas of use of discrete-<br/>event factory simulation (material flow simulation)</li> <li>Transform a factory-related problem (question) from<br/>prose into a precise question that can be answered by<br/>using the factory simulation methods</li> <li>Create models, write methods (codes, rules)</li> <li>Analyse results and draw conclusions</li> </ul> |
| Content:                    | <ul> <li>Basics about simulation</li> <li>Difference between DE method, agent-based simulation and system dynamics approach</li> <li>Difference between static calculation of production capacity and cost and dynamic simulation</li> <li>Problem examples</li> <li>Practical use of a factory simulation tool along the above-mentioned module objectives</li> </ul>  |
| Assessment:                 | Graded: Continuous assessment   |
| Forms of media:             | Whiteboard, PowerPoint, Projector, Computer lab   |
| Literature:                 | <ul> <li>Lecture notes</li> <li>Tutorials Siemens plant simulation and forums</li> <li>Tutorials Simul8 and forums</li> <li>Steffen Bangsoff or similar book (translated extracts)</li> </ul>   |
|                             |   |



| 3415 Production Manage     |   |
|----------------------------|---|
| Module name:               | Production Management   |
| Module code:               | 3415  |
| Semester:                  | Summerterm  |
| Module coordinator:        | Prof. DrIng. Alexander Klein MBA  |
| Lecturer:                  | external lecturer   |
| Language:                  | English   |
| Place in curriculum:       |   |
| Timetabled hours:          | Lectures: 2 HPW   |
|                            | Exercises: 1 HPW  |
| Workload:                  | 45 h attendance   |
|                            | 75 h preparation and review   |
|                            | 30 h exam preparation   |
| Credits:                   | 5   |
| Recommended prerequisites: |   |
| Module objectives:         | <ul> <li>After completing the course the students are able to identify specific actions to optimize existing factories and to design new factories with regard to good KPI such as productivity, ROCE, throughput time, delivery performance etc.</li> <li>The understand the importance of IT in modern production due to high number of variants, batch tracking, , short time to market and shorter product life cycles and strong competition in many areas.</li> <li>The students are able to design production networks, i.e. to distribute value creation over several production facilities in such a way that the network is optimized with regard to a specific target, a mixed objective and with compliance of boundary conditioned.</li> </ul> |
| Content:                   | <ul> <li>boundary conditions.</li> <li>Factory design</li> </ul>  |
|                            | - Factory layout  |
|                            | <ul> <li>Factory sub functions (including warehouses)</li> </ul>  |
|                            | - Capacity calculation  |
|                            | - Flexible and versatile factories  |
|                            | - Conveying technology  |
|                            | - Cost forecasting and investment planning  |
|                            | - Technology selection  |
|                            | - Ergonomics and workplace design   |
|                            | <ul> <li>Order management</li> <li>ERP enterprise resource planning</li> </ul>  |
|                            | - work planning   |
|                            |   |

### **3415 Production Management**



|                 | - production logistics and priority rules   |
|-----------------|---|
|                 | performance metrics (KPI)   |
|                 | □ Lean production   |
|                 | - value stream mapping & value stream design  |
|                 | Complexity management   |
|                 | <ul> <li>impact of product design on complexity in<br/>production</li> </ul>  |
|                 | - internal and external complexity  |
|                 | <ul> <li>Dilemmas in production (target conflicts) and<br/>means to reduce them</li> </ul>  |
|                 | - Industrial IoT (digital transformation, "Industrie 4.0")  |
| Assessment:     | Graded: Continous assessment  |
| Forms of media: | Whiteboard, PowerPoint, Projector   |
| Literature:     | <ul> <li>Lecture notes</li> <li>E. S. Pound, M. L. Spearman: Factory physics for managers (McGraw Hill)</li> <li>Whitepapers</li> </ul> |



| <b>3416 Machine Tools a</b> | nd Automation  |
|-----------------------------|--|
| Module name:                | Machine Tools and Automation   |
| Module code:                | 3416   |
| Semester:                   | Winterterm   |
| Module coordinator:         | Prof. DrIng. Alexander Klein MBA   |
| Lecturer:                   | Prof. DrIng. D. Manoharan (external lecturer)  |
| Language:                   | English  |
| Place in curriculum:        |  |
| Timetabled hours:           | Lectures:2 HPWPractical Training:1 HPW   |
| Workload:                   | 45 h attendance<br>75 h preparation and review<br>30 h exam preparation  |
| Credits:                    | 5  |
| Recommended prerequisites:  | Manufacturing technology, controls, mechanics (elastostatics), technical design at undergraduate level   |
| Module objectives:          | <ul> <li>After completing the course the students are able to:</li> <li>distinguish the types of machine tools, know their field of application and their functionality,</li> <li>understand the factors that influence the design and the performance of a machine tool,</li> <li>understand the standard methods and apply them to evaluate the machine tool's performance,</li> <li>select the proper machine tool and its grade of automation,</li> <li>understand the management of machine tools in the floor shop,</li> <li>comprehend the impact of industry 4.0.</li> </ul>   |
| Content:                    | <ul> <li>Machine tool classification, types and concepts: <ul> <li>machining, deforming, thermal cutting, hybrid etc.</li> <li>configuration concepts (position of axes, kinematics)</li> <li>visual inspection of machine tools (laboratory)</li> </ul> </li> <li>Machine tool components: <ul> <li>structure (bed, guideways, housings, headstock, tailstock etc.)</li> <li>feed drives</li> <li>spindle drives</li> <li>tool</li> <li>sensors and encoders (e.g. position and speed)</li> <li>visual identification of the components (laboratory)</li> </ul> </li> <li>Machine tool dynamics: <ul> <li>static stiffness</li> <li>dynamic stiffness, eigenfrequencies and eigenmodes</li> </ul> </li> </ul> |

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|                 | <ul> <li>regenerative chatter and other instabilities</li> <li>active and passive methods to reduce instability</li> <li>measurement of force, stiffness and instability<br/>(laboratory)</li> <li>Thermal behaviour:         <ul> <li>thermal growth and resulting inaccuracy</li> <li>Thermal compensation and thermally neutral design</li> </ul> </li> <li>Accuracy:         <ul> <li>repeat accuracy</li> <li>structural influences (guideways, spindles, backlash bearings etc.)</li> <li>controls influence (axis lag)</li> <li>positioning error and ISO standards</li> <li>positioning test and correction (laboratory)</li> </ul> </li> <li>Controls:         <ul> <li>NC</li> <li>PLC</li> <li>safety concept and components</li> <li>control loops (position, speed, acceleration, jolt control)</li> <li>adaptive process control</li> </ul> </li> <li>Automation:         <ul> <li>systems for tool handling (e.g. workpiece changer, pallet changer, conveyor for multiple machines,)</li> <li>Machine tools for flexible manufacturing systems Industry 4.0:                  <ul> <li>concept and applications</li> <li>hardware solutions and software platforms</li> <li>influence in the design (modifications, simulations,)</li> <li>business impact (productivity, revamping,)</li> </ul> </li> </ul></li></ul> |
|-----------------|--|
| Assessment:     | Graded: Written Exam and/or reports  |
| Forms of media: | Webex/Moodle   |
| Literature:     | <ul> <li>Lecture notes</li> <li>Makhanov, Stanislav S., Anotaipaiboon,<br/>Weerachai: Advanced numerical methods to<br/>optimize cutting operations of five axis milling<br/>machines, Springer, 2007</li> <li>Kibbe, Richard R.: Machine tool practices, Pearson<br/>2010</li> <li>Schmitz, Tony L., Smith, Kevin S.: Mechanical<br/>vibrations - modeling and measurement, Springer<br/>2012</li> <li>Cheng, Kai: Machining dynamics - fundamentals,<br/>applications and practices, Springer, 2009</li> <li>Weck, Manfred; Brecher, Christian:<br/>Werkzeugmaschinen – Fertigungssysteme (1-5),<br/>Springer, 2006</li> </ul>   |



|  | <ul> <li>Wang, Lihui: Dynamic thermal analysis of<br/>machines in running state, Springer 2014</li> <li>Machine Tool 4.0 for the new era of manufacturing,<br/>The International Journal of Advanced</li> </ul> |
|--|---|
|  | The International Journal of Advanced<br>Manufacturing Technology 2017  |



| Module name:               | nology Development Manufacturing Technology Development   |  |
|----------------------------|---|--|
| Module code:               | 3417  |  |
| Semester:                  | Winterterm  |  |
| Module coordinator:        | Prof. DrIng. Alexander Klein  |  |
| Lecturer:                  | T. Oster (External Lecturer)  |  |
| Language:                  | English   |  |
| Place in curriculum:       |   |  |
| Timetabled hours:          | Lectures:2 HPWExercises:1 HPW   |  |
| Workload:                  | 45 h attendance<br>75 h preparation and review<br>30 h exam preparation   |  |
| Credits:                   | 5   |  |
| Recommended prerequisites: |   |  |
| Module objectives:         | <ul> <li>After completing the course the students are able to:</li> <li>Understand why and how to improve existing technologies and or develop new technologies</li> <li>Create process models to reduce complexity and make the problem solvable</li> <li>Make good technology decisions and determine the value of different options</li> </ul>   |  |
| Content:                   | <ul> <li>Definition of targets in development of new manufacturing technologies and enhancement of existing technologies</li> <li>Creation of visions</li> <li>Forms of cooperation with research facilities, business partners etc.</li> <li>Determination of the value of a technology (and strategic impact) &amp; the Gassmann technologies</li> <li>Advantages and disadvantages of physical experiments (experimental studies) (ditto for simulation strudies)</li> <li>Design of Experiment (DoE) for physical experiments and for simulation and calibration</li> </ul> |  |
| Assessment:                | Graded: Continous assessment  |  |
| Forms of media:            | Webex/Moodle  |  |
| Literature:                | Lecture notes   |  |

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# 3418 Data Analytics

| Module name:               | Data Analytics  |  |
|----------------------------|---|--|
| Module code:               | 3418  |  |
| Semester:                  | Winterterm  |  |
| Module coordinator:        | Prof. Dr. Alexander Struck  |  |
| Lecturer:                  | Prof. Dr. Alexander Struck  |  |
| Language:                  | English   |  |
| Place in curriculum:       |   |  |
| Timetabled hours:          | Lecture:<br>Practical Training:   | 2 HPW<br>1 HPW   |
| Workload:                  | 45 h attendance<br>75 h preparation and review<br>30 h exam preparation   |  |
| Credits:                   | 5   |  |
| Recommended prerequisites: | Mathematics (BSc. level), Programming   |  |
| Module objectives:         | Students understand the concepts of data science<br>insight on how to evaluate and apply information te<br>and data-driven decision making into production p<br>and other fields of mechanical engineering<br>They aquire basic skills on data categories, method<br>processing and various types of analysis. Basic<br>machine learning will be discussed and applied to<br>problems in engineering<br>Students can evaluate appropriate hardware, soft<br>methods to implement data analytics into business | echnology<br>processes<br>ds of data<br>ds ideas of<br>prelevant<br>ware and |
| Content:                   | <ul> <li>Types of data, Big Data</li> <li>Tools of data analytics: Matlab, Python, R</li> <li>Hardware and software requirements for Big D</li> <li>Data selection and aquisition</li> <li>Descriptive and exploratory data analysis of quantitative and qualitative data</li> <li>Machine learning overview: Supervised vs unsupervised learning, case studies, application</li> <li>Added value concepts in business Discussion decision making arguments, pros and cons of science projects</li> </ul>     | ons<br>and   |
| Assessment:                | Graded: written examination   |  |
| Forms of media:            | Webex/Moodle  |  |
| Literature:                | <ul> <li>Further Readings:</li> <li>Chirag Shah, "A Hands-On Introduction to Science", Cambridge, 2020</li> </ul>   | Data   |



| <ul> <li>Foster Provost, "Data Science for Business: What<br/>you need to know about data mining and data-<br/>analytic thinking", O'Reilly, 2013</li> </ul>                       |
|--|
| <ul> <li>Syed Muhammad Fahad Akhtar, "Big Data<br/>Architect's Handbook: A guide to building<br/>proficiency in tools and systems used by leading<br/>big data experts"</li> </ul> |
| <ul> <li>Nathan Marz, "Big Data:Principles and best<br/>practices of scalable realtime data systems"</li> </ul>  |
| <ul> <li>U. M. Fayyad et al., "Advances in Knowlege<br/>Discovery and Data Mining", 1996</li> </ul>  |
| <ul> <li>M. Ester, J. Sander, "Knowlege Discovery in<br/>Databases", 2000</li> </ul>   |
| <ul> <li>Pavlo Baron, "Big Data für IT-Entscheider", 2013</li> </ul>   |



### **3603 Human Machine Interaction**

| Module name:         | Human Machine Interaction   |
|----------------------|---|
| Module code:         | 3603  |
| Semester:            | Summerterm  |
| Module coordinator:  | Prof. DrIng. Ivan Volosyak  |
| Lecturer:            | Prof. DrIng. Ivan Volosyak<br>Prof. Dr. Matthias Krauledat  |
| Language:            | English   |
| Place in curriculum: | Focus field   |
| Timetabled hours:    | Lecture:2 HPWPractical Training:1 HPW   |
| Workload:            | 45 h attendance<br>65 h preparation and review<br>40 h exam preparation   |
| Credits:             | 5   |
| Prerequisites:       |   |
| Module objectives:   | The field of Human-Computer Interaction (HCI) is rapidly<br>growing area of human-machine interaction. This highly<br>multidisciplinary study course brings together research<br>topics from: Interaction Design, Human-Robot Interaction,<br>Artificial Intelligence, Psychology, Robotics and many<br>other fields. The main goal of HCI is to enable machines<br>to successfully interact with humans.   |
|                      | The students understand the fundamentals of underlying<br>technologies, as they relate to human-computer<br>interaction, man-machine coupling, and ethics. The<br>electrical potentials in the human brain, which can be<br>detected with non-invasive and invasive methods, may be<br>used for the establishing the connection between the<br>human brain and the computer.  |
|                      | The students can derive, from first principles, real<br>architectures for modern Brain-Computer Interfaces (BCI).<br>They are able to design and build, using specialized<br>communications structures and sensors, systems for,<br>among other things, the support of physically handicapped<br>individuals (such as gesture recognition, speech<br>processing etc.). They appreciate the safety and social<br>aspects of modern HCI and BCI technologies and can<br>name the relevant risks |
| Content:             | <ul> <li>Introduction to Human-Machine Interaction</li> <li>Human body as electrical system</li> <li>The concept of a Brain-Computer Interface</li> <li>Modern speech processing</li> </ul>   |



|                 | <ul> <li>Gesture recognition</li> <li>Virtual and Augmented Reality</li> <li>Data collection with non-invasive methods</li> <li>Fundamentals of EEG</li> <li>SSVEP, P300 and ERD/ERS based BCI</li> <li>Applications for communication with and control of external machines</li> </ul>   |
|-----------------|---|
| Assessment:     | Attestation   |
| Forms of media: | Whiteboard, PowerPoint, Projector, Demonstrations in the lecture  |
| Literature:     | <ul> <li>Ian McLoughlin, Applied Speech And Audio<br/>Processing: With Matlab Examples, Cambridge<br/>University Press, 2009, 00/YGK 2</li> <li>J. R. Parker, Algorithms for image processing and<br/>computer vision, 2011, Wiley, 00/TVV 51</li> <li>Jonathan R. Wolpaw, Elizabeth W. Wolpaw Brain-<br/>Computer Interfaces – Principles and Practice,<br/>Oxford University Press, 2012, 00/TVU33</li> <li><i>Further reading:</i></li> <li>Siuly Siuly, Yan Li, Yanchung Zhang EEG Signal<br/>Analysis and Classification, Springer, 2016,</li> </ul> |
|                 | <ul> <li>Analysis and Classification, Springer, 2016,<br/>00/WBK105</li> <li>Rajesh P. N. Rao Brain-Computer Interfacing,<br/>Cambridge University Press, 2013, 00/WBK78</li> <li>Course materials from the lecturer</li> </ul>   |



# **Final Semester**

# 3303 Appled Research Project - ARP

| Module name:               | Applied Research Project - ARP  |
|----------------------------|---|
| Module code:               | 3303  |
| Semester:                  | Summerterm  |
| Module coordinator:        | Prof. Prof. Dr. Dirk Nissing<br>Prof. Dr. Alexander Klein<br>Prof. Dr. William Megill<br>Prof. Dr. Ronny Hartanto   |
| Lecturer:                  | Project dependent   |
| Language:                  | English   |
| Place in curriculum:       | Core Subject  |
| Timetabled hours:          | none  |
| Workload:                  | 150 h   |
| Credits:                   | 5   |
| Recommended prerequisites: |   |
| Module objectives:         | The students demonstrate their capability to work<br>independently on an applied research subject in alignment<br>with their course of study, meeting all topical and scientific<br>requirements in a limited period of time. They have the<br>ability to self-analyze and assess the results and make<br>recommendations for improvements. They are able to<br>organize their workflow in order to meet the demands of<br>the problems formulated in their project, as well as to<br>monitor progress and make necessary amendments.<br>Additionally students are able to improve their<br>documentation skills, thus documenting their approach and<br>their results to meet the requirements of a scientific<br>publication. |
| Content:                   | The project content depends on the chosen topic and is<br>agreed upon with the supervisor. Documentation is granted<br>by an adequately sized description of the topic/problem,<br>the chosen approach, used methods and results.   |
| Assessment:                | Graded: Written documentation, research results,<br>proceeded data and charts, prototypes, software code,<br>blueprints where applicable.   |
| Forms of media:            | Raw data, slide deck, written documentation   |
| Literature:                |   |



### **3304 Master Thesis**

| Module name:               | Master Thesis   |
|----------------------------|---|
| Module code:               | 3304  |
| Semester:                  | Summerterm  |
| Module coordinator:        | Prof. Prof. Dr. Dirk Nissing<br>Prof. Dr. Alexander Klein<br>Prof. Dr. William Megill<br>Prof. Dr. Ronny Hartanto   |
| Lecturer:                  | Project dependent   |
| Language:                  | English   |
| Place in curriculum:       | Core Subject  |
| Timetabled hours:          | none  |
| Workload:                  | 660 h   |
| Credits:                   | 22  |
| Recommended prerequisites: | At least 50 credit points in the respective courses.<br>Successfully passed "Applied Research Project".   |
| Module objectives:         | The students demonstrate their capability to work<br>independently on a scientific subject in alignment with their<br>course of study, meeting all topical and scientific<br>requirements in a limited period of time. Scientific methods<br>and approaches are used in order to work on the subject<br>and they have the ability to analyze and assess the results.<br>They are able to organize their workflow in order to meet<br>the demands of the problems formulated in their theses, as<br>well as to monitor progress and make necessary<br>amendments. Additionally students are able to improve<br>their documentation skills, thus documenting their<br>approach and their results to meet the requirements of a<br>scientific publication. |
| Content:                   | The Thesis content depends on the chosen topic and is<br>agreed upon with the supervisor. Documentation is granted<br>by an adequately sized description of the topic/problem,<br>the chosen approach, used methods and results.  |
| Assessment:                | Graded: Written thesis  |
| Forms of media:            | Written thesis  |
| Literature:                |   |



# 3305 Colloquium

| Module name:               | Colloquium   |
|----------------------------|--|
| Module code:               | 3305   |
| Semester:                  | Summerterm   |
| Module coordinator:        | Prof. Prof. Dr. Dirk Nissing   |
|                            | Prof. Dr. Alexander Klein  |
|                            | Prof. Dr. William Megill   |
|                            | Prof. Dr. Ronny Hartanto   |
| Lecturer:                  | Supervisor of the Master Thesis  |
| Language:                  | English  |
| Place in curriculum:       | Core Subject   |
| Timetabled hours:          | none   |
| Workload:                  | 90 h   |
| Credits:                   | 3  |
| Recommended prerequisites: | At least 87 credits  |
| Module objectives:         | The students are able to defend the results of the Master<br>Thesis place their work in a context of scientific<br>applications and present their results in a proper form for<br>the audience. They motivate their approach and make<br>estimations, how assumptions and simplifications may<br>affect the validity of their results. Additionally, students are<br>able to analyze questions concerning their thesis and<br>results and answer them properly in the context of<br>professional and extra-professional reference. |
| Content:                   | The content is aligned with the content of the Master Thesis, in addition methodological discussions.  |
| Assessment:                | Graded: Oral examination   |
| Forms of media:            | Whiteboard, PowerPoint, Projector, other relevant media  |
| Literature:                |  |